DeltaTron® Range

Miniature Accelerometer Types 4394, 4397
Accelerometer Types 4395, 4396, 4398, 4399
Charge Converter Type 2646
Power Supply ZG 0328

USES:
- Shock and vibration measurement
- Vibration analysis
- Vibration monitoring
- Vibration test control
- Product and quality control

FEATURES:
- All DeltaTron® products operate on constant-current line-drive principles
- Charge converter for conventional accelerometers
- Adaptor for Brüel & Kjær analyzer inputs
- Accelerometers with:
  - Integral preamplifiers
  - All-welded construction
  - Delta Shear® Uni-Gain design
  - Plain or Insulated base
  - Low sensitivity to all extraneous environments
  - Individual standard-traceable calibration

DeltaTron® is the generic name for the new family of accelerometers and signal conditioning products from Brüel & Kjær. The DeltaTron® name identifies products that are designed to operate on a constant-current power supply and to give output signals in the form of voltage modulation on the power supply line.

The DeltaTron® range described in this Data Sheet comprises:
- Piezoelectric accelerometers with integral preamplifiers.
- Charge converter for use with conventional accelerometers.
- Power supply/adapter for use with Brüel & Kjær Signal Analyzers and other instruments with 7-pin microphone inputs.

All DeltaTron® accelerometers are individually calibrated and a calibration chart showing the individually measured frequency response curve is provided with each accelerometer.

In addition to the products described in this Data Sheet, Brüel & Kjær also supply DeltaTron® accelerometers for permanent industrial installations, a comprehensive range of Delta Shear® piezoelectric accelerometers and a wide range of signal conditioning amplifiers. Details of these products are given in their respective Product Data sheets.
DeltaTron® Accelerometers

The DeltaTron® accelerometers described here are constructed to the proven Bruel & Kjaer Delta Shear® design with the addition of an integral preamplifier. They require an external constant-current, power supply and operate as voltage sources.

DeltaTron® accelerometers operate over a frequency range from below 1 Hz to approximately half the resonance frequency of the accelerometer assembly. All are supplied with individual calibration charts which give individually measured frequency response curves (see Fig. 1).

Design and Construction

PZ23 lead zirconate titanate, piezoelectric elements are used in the accelerometers, whose housings are all-welded. The accelerometers are available as types, with a plain base (no insulation), or as types with an insulated base.

On the insulated types the mounting bases are insulated by high-quality ceramic discs bonded between base and housing. Both base and housing are made of titanium, making the accelerometers very corrosion resistant.

The built-in preamplifier is a charge converter made using thick film technology. It comprises a low-noise MOS Field Effect Transistor as its input stage and a bipolar transistor to give low output impedance. A single-pole filter at the input extends the accelerometer's usable frequency range to approximately 50% of the mounted resonance frequency. Special efforts have been made to minimise interference from RF (radio frequency) electromagnetic fields.

Characteristics

Uni-Gain Sensitivity

The Brüel & Kjaer Uni-Gain designation applies to all DeltaTron® accelerometers. This means that the accelerometer sensitivity is adjusted during manufacture to within 2% of either 1 or 10 mV/m/s².

Frequency response

The upper frequency limits given in the specifications are the frequencies where the deviation from the reference sensitivity is less than 10%. It is approximately 50% of the mounted resonance frequency. This assumes that the accelerometer is correctly mounted onto the test structure – a poor mounting can have a marked effect on the mounted resonance frequency.

The lower frequency limits and phase response are determined by the built-in preamplifiers. The lower frequency limits are given in the specifications for deviations from reference sensitivity of less than 10%.

The low damping of Brüel & Kjaer accelerometers leads to the single, well-defined resonance peak shown on the frequency response curves.

The individually measured frequency response curves with absolute values of amplitude and phase are given on the calibration chart for the major part of the frequency range. At low and high frequencies, the curves given are typical (Fig. 1).

**Fig.1 Example of the calibration chart supplied with Brüel & Kjaer DeltaTron® accelerometers**
Transverse Sensitivity
All piezoelectric accelerometers are slightly sensitive to acceleration that is perpendicular to their main sensitivity axis. This transverse sensitivity is measured during the factory calibration process using a 30 Hz and 100 ms⁻² excitation, and is given as a percentage of the corresponding main axis sensitivity.

The direction of minimum transverse sensitivity is indicated on the calibration chart of each DeltaTron® accelerometer.

Transverse Resonance Frequency
Typical values for the transverse resonance frequency are obtained by mounting an accelerometer on the side of a steel cube attached to a Calibration Exciter Type 4290.

Dynamic Range
The dynamic range of an accelerometer is the range over which its electrical output is directly proportional to the acceleration applied to its base.

Upper Limit
In general, the smaller the accelerometer, the higher the vibration level at which it can be used. The upper limit depends on the type of vibration to which the accelerometer is subjected and is determined by the pre-stressing of the piezoelectric elements as well as by the mechanical strength of the element.

The acceleration ranges given in the specifications are determined by the measuring limits of the integral preamplifiers. For transporting and handling, the maximum non-destructive shock is given.

When short duration transient signals are measured, care must be taken to avoid ringing effects due to the high-frequency resonance of the accelerometer. As a general rule, the duration of a half sine shock pulse should be greater than 5/\(f_n\) for an amplitude error of less than 10%, where \(f_n\) is the mounted resonance frequency of the accelerometer.

Lower Limit
The lower limit is imposed by the noise level of the integral preamplifier, which has been constructed to give very low noise levels, and by the environment in which the measurements are made.

A discussion of the effect of environmental influences, can be found in the Brüel & Kjær handbook "Piezoelectric Accelerometers and Vibration Preamplifiers".

Electrical Impedance
All DeltaTron® accelerometers have integral preamplifiers and can be regarded as voltage sources. The output impedance is specified as typically less than 100 Ω. With a supply current of >4mA output impedance is typically <30Ω.

Environment
Temperature
DeltaTron® accelerometers are specified to an operating temperature range of -50°C to +125°C. Throughout this range, the sensitivity of the accelerometers has a small temperature dependence, details of this are given in the individual calibration charts (see Fig.1).

Temperature Transients
All piezoelectric accelerometers have slight sensitivity to temperature fluctuations. This effect may be significant when low frequency, low level accelerations are being measured.

The procedure for measuring temperature transient sensitivity is described in the Brüel & Kjaer handbook “Piezoelectric Accelerometers and Vibration Preamplifiers”.

Humidity
DeltaTron® accelerometers have all-welded titanium housings to give them a high resistance to the majority of corrosive agents found in industry. The low impedance of the preamplifier gives it a low sensitivity to humidity on the output terminal and allows the accelerometers to be used without protection in conditions where there is small amounts of condensation.

Where heavy condensation is encountered, the use of moisture impenetrable cables and sealing will permit operation. Suitable sealants are Dow Corning’s RTV 738 or similar compounds.

Sound Pressure
The acoustic sensitivity is low, and for most vibration measurements it can be neglected. The vibration signal from the structure-under-test is normally much greater than the signal due to acoustic sensitivity.

Acoustic sensitivity is specified as an equivalent acceleration caused by a 154 dB sound pressure level in the frequency range 2 Hz to 100 Hz, but the specified value is normally valid outside this range.

Electromagnetic Compatibility (EMC)
Susceptibility of DeltaTron® accelerometers to radio-frequency electromagnetic radiation is also low. The accelerometers are certified (CC) to Standards EN 50081–1 and EN 50082–2 for emission and immunity respectively.

EN 50081–1 covers:
- Radiated emission from 30 to 1000 MHz
- Conducted emission from 0.15 to 30 MHz

EN 50082–2 covers the effects of:
- Radio frequency fields from 20 to 1000 MHz at a field strength of 3 and 10 V/m with an amplitude modulation of 80%
- Electrostatic discharge at 4 and 8 kV
- Transient bursts at 1 kV
- Magnetic fields from 50 Hz to 20 kHz with a strength of 30 A/m at 50 Hz

Base Strains
These can be introduced into an accelerometer by distortion of the surface to which it is attached.

Base strain sensitivity, which is minimised by the DeltaShear® construction, is specified in ms⁻²με.

Mounting
DeltaTron® accelerometers can be mounted with their main sensitivity axis aligned in any direction.

Recommended Mounting Technique
Fig.2 shows the recommended mounting method for DeltaTron® accelerometers. Steel Stud YS 8321 is a flanged M3 stud which is used with Accelerometer Type 4394. It is available in sets of 25 as order number UA 1221. For the uninsulated miniature accelerometer Type 4397 steel stud YQ 2003 is used. For types 4395, 4396, 4398 and 4399, steel stud YQ 2962 is used. The accelerometers are screwed, using the stud, onto a clean metal surface meeting the requirements specified in Fig.3. The optimum torque for tightening the M3 studs is between 0.2 Nm (1.8 lb.-in) and 0.6 Nm (5.3 lb.-in). For 10–32 UNF studs, the corresponding values are 0.5 Nm (4.4 lb.-in) and 3.5 Nm (31 lb.-in). To avoid possible damage to the ceramic disc, it is important that the maximum torque is not exceeded.

It should be noted when using the recommended technique, that if the
mounting surface is not perfectly smooth, the application of a thin layer of silicon grease to the base of the accelerometer before screwing it down on the mounting surface will improve the mounting stiffness.

**Alternative Mounting Techniques**

The section entitled Standard Accessories lists the mounting accessories that are supplied with individual accelerometers.

When mounting techniques other than the recommended one are used, the mounted resonance frequency of the accelerometer will probably be lowered. Most alternative mounting techniques are described in the Brüel & Kjær “Piezoelectric Accelerometers and Vibration Preamplifiers” handbook, where their effects on the frequency response are illustrated.

**Connecting Cables**

For direct connection to DeltaTron® accelerometers, miniature, double-screened low-noise, single-core, coaxial cables are available. These are a standard 1.2 m long, Teflon-insulated, cables that are supplied fitted with miniature coaxial plugs.

Types 4394 and 4397 require an M3 connector and is supplied with Cable AO 1381 which is fitted with one M3 and one 10–32 UNF connector. Types 4395, 4396, 4398 and 4399 are supplied with Cable AO 1382 which is fitted with two 10–32 UNF connectors. DeltaTron® Charge Converter Type 2646 is supplied without a cable, but AO 0406, a 5 m cable fitted with 10–32 UNF connectors and supplied with a 10–32 UNF to BNC adaptor, is available as an accessory. As an alternative, an AO 1382 cable can be used. Additional cable lengths and connectors can be ordered.

Note, however, that for many, non-critical applications, lower quality cables or twisted pairs can be used. However, when such cables are used, the EMC certification is not valid.

Details of the accelerometer connections and recommended plug clearances are given in the section entitled Accelerometer Dimensions.

**Maximum Cable Length**

The maximum output voltage of a DeltaTron® accelerometer depends on the supply current at which it is operating, and on the capacitive load due to the connecting cable. Fig. 4 shows typical curves for maximum output levels with supply currents of 2 and 20 mA (for distortion < 1%). The maximum cable length in metres (L) is given by:

\[
L = 75000 \times \frac{I_s}{f \times V_o \times C_m}
\]

where:
- \(I_s\) = supply current [mA]
- \(f\) = frequency [kHz]
- \(V_o\) = output voltage \([V_{\text{peak}}]\)
- \(C_m\) = cable capacitance [pF/m]

If the supply current is less than 4 mA, the power consumption of the built-in preamplifier becomes significant and this formula cannot be applied.

**Subsequent Calibration**

Regular calibration of accelerometers helps maintain confidence in the measurements taken and indicates whether accelerometers have been damaged. Brüel & Kjær manufacture a range of equipment for frequency response, sensitivity and system calibrations, details of which are available in separate Product Data Sheets.

**Individual Accelerometers**

Dimensions and specifications for the accelerometers can be found in the schemes given towards the end of this Data Sheet.
Miniature Accelerometer
Type 4394 and 4397
These accelerometers are suitable for measurements on lightweight structures where relatively high-level, high-frequency vibrations are encountered.

Shock and Vibration Accelerometer
Type 4395 and 4398
Type 4395 and 4398 accelerometers are designed for the measurement of relatively high levels of continuous vibration and mechanical shock up to $7500 \text{ ms}^{-1}$.

General Purpose Accelerometer
Type 4396 and 4399
These accelerometers are intended to be used for general purpose vibration measurements.

Charge Converter Type 2646
Charge Converter Type 2646 is a signal conditioner designed for use with standard piezoelectric accelerometers or other piezoelectric transducers. It requires an external, constant-current power supply, and its function is to convert a charge input to a voltage-modulation of the constant-current power supply lines.

Type 2646 is also designed to withstand severe environments so that it can be mounted directly onto transducers with 10–32 UNF top connectors, or located in close proximity to transducers with side connectors.

For miniature size and low weight, Type 2646 has thick film electronics that are double sealed in a silicone elastomer compound and contained in a titanium housing. Type 2646 is supplied without a cable, however there is a space in the case for storing a cable. Cables AO 0406 and AO 1382 are available as accessories.

Full specifications are given on the last page of this Data Sheet, and the extensive range of accelerometers that are suitable for use with Type 2646 are described in the Bruel & Kjaer Data Sheet "Piezoelectric Accelerometers" (BP 0196).

Power Supply Adaptor ZG 0328
The Power Supply Adaptor ZG 0328 is designed to connect directly into the 7-pin microphone (preamplifier) socket that is provided on many Bruel & Kjaer instruments (except Types 2230 to 2235). The function of ZG 0328 is to adapt the socket for direct use with DeltaTron® accelerometers.

From the power available in the microphone socket, ZG 0328 provides the constant-current drive for the accelerometer and the signal input to the microphone socket.

How to Order
Accelerometers
Accelerometers are available as standard or as a Set.

As standard an accelerometer is supplied with a cable and mounting studs (for example Order No. 4395).

An Accelerometer Set (suffix S after the type number) consists of a single accelerometer complete with cable and accessories in a case.

A complete list of the accessories supplied with each set or standard version, is given in the section on Standard Accessories. Additional accessories are available on separate order.
Accelerometer Dimensions
Insulated Base

Type 4394
- Spanner size 8.0 across flats
- Subminiature coaxial connector M3
- Recommended clearance for plug 18.0
- 7.3 dia
- Fastening Thread M3, Depth 2
- 7.7 dia
- Recess 3.7 dia. 0.35 deep
- 0.7
- 2.5

Type 4395
- Spanner size 14.0 across flats
- Recommended clearance for plug 15.0, Absolute Minimum 12.0
- 13.5 dia
- Miniature coax connector. Thread 10-32 UNF-2A
- 5.8
- 2.0
- 13.8 dia

Type 4396
- Spanner size 15.0 across flats
- Recommended clearance for plug 15.0, Absolute Minimum 11.0
- 14.0 dia
- Miniature coax connector. Thread 10-32 UNF-2A
- 7.7 dia
- Recess 6.5 dia. 0.5 deep
- 2.0
- 13.8 dia

Accelerometer Dimensions
Uninsulated Base

Type 4397
- Spanner size 7.5 across flats
- Subminiature coaxial connector M3
- Recommended clearance for plug 18.0
- 7.3 dia
- Fastening Thread M3, Depth 2.4
- 7.3 dia
- Recess 3.7 dia. 0.35 deep
- 0.7
- 2.5

Type 4398
- Spanner size 14.0 across flats
- Recommended clearance for plug 15.0, Absolute Minimum 12.0
- 7.2 dia
- Fastening Thread 10-32 UNF-2B, Depth 3.2
- 5.5
- 2.0
- 13.5 dia

Type 4399
- Spanner size 15.0 across flats
- Recommended clearance for plug 15.0, Absolute Minimum 11.0
- 7.3 dia
- Fastening Thread 10-32 UNF-2B, Depth 3.2
- 2.0
- 14.0 dia
- 14.0 dia

All dimensions in mm
## Standard Accessories

<table>
<thead>
<tr>
<th>B&amp;K Part Number</th>
<th>Standard Accessories</th>
<th>4394</th>
<th>4395</th>
<th>4396</th>
<th>4397</th>
<th>4398</th>
<th>4399</th>
</tr>
</thead>
<tbody>
<tr>
<td>AO 1381</td>
<td>Teflon low-noise cable, double screened AC 0104 (Ø 1.6 mm), fitted with one 10–32 UNF and one M3 connector. Length 1.2 m</td>
<td>1</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>AO 1382</td>
<td>Teflon low-noise cable, double screened AC 0104 (Ø 1.6 mm), fitted with two 10–32 UNF connectors. Length 1.2 m</td>
<td></td>
<td></td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>JJ 0032</td>
<td>Extension connector for cables fitted with 10–32 UNF connectors</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>JP 0145</td>
<td>10–32 UNF to BNC adaptor</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>YS 8321</td>
<td>Steel stud M3/M3 (UA 1221 is a set of 25 of these studs)</td>
<td>3</td>
<td>3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>YQ 2003</td>
<td>Steel Stud M3, 5 mm long</td>
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<td></td>
<td></td>
<td></td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>YQ 2960</td>
<td>10–32 UNF threaded steel stud, Length 0.5 in.</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
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</tr>
<tr>
<td>YQ 2962</td>
<td>10–32 UNF threaded steel stud, Length 0.3 in.</td>
<td>3</td>
<td>1</td>
<td>3</td>
<td>1</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>YM 0414</td>
<td>10–32 UNF nut</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td></td>
<td></td>
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<tr>
<td>QA 0041</td>
<td>Tap for M3 thread</td>
<td>1</td>
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<tr>
<td>QA 0029</td>
<td>Tap for 10–32 UNF thread</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
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<tr>
<td>DB 0757</td>
<td>Cement stud M3. Diameter 8 mm</td>
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<td></td>
<td>1</td>
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</tr>
<tr>
<td>DB 0756</td>
<td>Cement stud 10–32 UNF. Diameter 14 mm</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>QA 0042</td>
<td>Hexagonal key for M3 studs</td>
<td>1</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>QA 0013</td>
<td>Hexagonal key for 10–32 UNF studs</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>YJ 0216</td>
<td>Beeswax for mounting</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>UA 0642</td>
<td>Mounting magnet with 10–32 UNF stud</td>
<td>1</td>
<td>1</td>
<td></td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>YO 0073</td>
<td>25 × adhesive mounting disc. Diameter 5.5 mm</td>
<td></td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>QS 0007</td>
<td>Tube of cyanoacrylate adhesive</td>
<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>BC 0200</td>
<td>Individual calibration chart</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Accessory set included with S version</td>
<td></td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

Table 1. The accelerometers can be ordered as standard version (for example: Order No. 4395) or as an “S” version (for example: Order No. 4395 S). This table gives details about which accessories are supplied with accelerometers in the standard version and which are supplied with the “S” version.
**Additional Accessories Available**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC 0104</td>
<td>Teflon insulated double screened low-noise cable (illustrated).</td>
</tr>
<tr>
<td>AC 0005</td>
<td>Teflon insulated super low-noise cable.</td>
</tr>
<tr>
<td>AC 0200</td>
<td>Reinforced double screened version of AC 0005.</td>
</tr>
<tr>
<td>AC 0208</td>
<td>PVC coated cable.</td>
</tr>
<tr>
<td>AC 0104</td>
<td>Teflon insulated double screened cable AC 0104 fitted with 10–32 UNF connectors and supplied with a 10–32 UNF to BNC adaptor (J P 0145). Length 5 m.</td>
</tr>
<tr>
<td>AO 0406</td>
<td>Set of 25 plugs J P 0012 for cable AC 0104 and AC 0005.</td>
</tr>
<tr>
<td>UA 0730</td>
<td>Set of 25 plugs J P 0056 for cable AC 0200. For mounting the plugs, the assembly tool QA 0035 is required.</td>
</tr>
<tr>
<td>UA 0643</td>
<td>Set of 5 10–32 UNF mounting magnets UA 0642. Includes PTFE self adhesive discs for electrical insulation.</td>
</tr>
<tr>
<td>UA 0186</td>
<td>Set of 25 extension connectors J J 0032 for miniature cables with plugs J P 0012 and J P 0056.</td>
</tr>
<tr>
<td>UA 0145</td>
<td>10–32 UNF to BNC adaptor for connection of cables with miniature coaxial plugs J P 0012 and J P 0056.</td>
</tr>
<tr>
<td>UA 0866</td>
<td>Set of 25 10–32 UNF cement studs DB 0756.</td>
</tr>
<tr>
<td>UA 0867</td>
<td>Set of 25 M3 cement studs DB 0757.</td>
</tr>
<tr>
<td>UA 1221</td>
<td>Set of 25 steel studs YS 8321.</td>
</tr>
<tr>
<td>UA 0125</td>
<td>Set of 10 insulating studs YP 0150, 10 steel studs YQ 2960, 10 nuts YM 0414, 10 mica washers YO 0534 plus 10–32 UNF tap and hexagonal key for 10–32 UNF studs.</td>
</tr>
</tbody>
</table>

*The EMC certification (CE) is only valid for AC 0104.
# Accelerometer Specifications

## Insulated Base

### Dynamic
<table>
<thead>
<tr>
<th>Type 4394</th>
<th>Type 4395</th>
<th>Type 4396</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounted Resonance Frequency, typical kHz</td>
<td>52</td>
<td>37</td>
</tr>
<tr>
<td>Transverse Resonance Frequency, typical kHz</td>
<td>15</td>
<td>13</td>
</tr>
</tbody>
</table>

### Electrical
| Case Insulation to Ground MΩ | >10 |

### Environmental
| Base Strain Sensitivity, typical ms⁻²(g)/µε | 0.005 (0.0005) | 0.01 (0.001) | 0.005 (0.0005) |

### Physical
| Weight gram (oz) | 2.9 (0.10) | 12.9 (0.46) | 18.2 (0.64) |
| Height mm (in) | 14.0 (0.55) | 21.7 (0.85) | 23.7 (0.93) |
| Spanner Size mm (in) | 8.0 (0.31) | 14.0 (0.55) | 15.0 (0.59) |

## Uninsulated Base

### Dynamic
<table>
<thead>
<tr>
<th>Type 4397</th>
<th>Type 4398</th>
<th>Type 4399</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mounted Resonance Frequency, typical kHz</td>
<td>53</td>
<td>38</td>
</tr>
<tr>
<td>Transverse Resonance Frequency, typical kHz</td>
<td>17</td>
<td>14</td>
</tr>
</tbody>
</table>

### Environmental
| Base Strain Sensitivity, typical ms⁻²(g)/µε | 0.005 (0.0005) | 0.02 (0.002) | 0.01 (0.001) |

### Physical
| Weight gram (oz) | 2.4 (0.09) | 11.8 (0.42) | 17.1 (0.60) |
| Height mm (in) | 12.4 (0.49) | 19.7 (0.77) | 21.7 (0.85) |
| Spanner Size mm (in) | 7.5 (0.30) | 14.0 (0.55) | 15.0 (0.59) |

## Common Specifications for Both Types of Accelerometers

### Dynamic
<table>
<thead>
<tr>
<th>Type 4394</th>
<th>Type 4397</th>
<th>Type 4395</th>
<th>Type 4398</th>
<th>Type 4396</th>
<th>Type 4399</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensitivity (axial) at 159.2 Hz, 100 ms⁻² (10.2 g), 25°C (77°F), 4 mA mV/ms⁻² (l/g)</td>
<td>1.00 (9.807) ±2%</td>
<td>10.0 (98.07) ±2%</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Measuring Range (peak), typical temperature &lt;100°C (212°F) ms⁻² (g)</td>
<td>±7500 (765)</td>
<td>±7500 (76)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>temperature &lt;125°C (257°F) ms⁻² (g)</td>
<td>±5000 (510)</td>
<td>±500 (51)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Frequency Range (±10%), typical Hz</td>
<td>1 to 25000</td>
<td>0.3 to 18000</td>
<td>1 to 14000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maximum Transverse Response %</td>
<td>&lt;4</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Note:** The frequency range from 10 Hz to 10 kHz is measured individually and shown on the calibration chart supplied. The expanded uncertainty on this measurement is: 1.0% from 10 Hz to 2 kHz and 2.0% from 2 kHz to 10 kHz at 2σ (i.e. expanded uncertainty using a coverage factor of 2).
# Common Specifications for Both Types of Accelerometers (Cont.)

## Electrical

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Constant Current Supply</strong></td>
<td></td>
</tr>
<tr>
<td>Temperature &lt;100°C (212°F) mA</td>
<td>+2 to +20</td>
</tr>
<tr>
<td>Temperature &lt;125°C (257°F) mA</td>
<td>+2 to +10</td>
</tr>
<tr>
<td><strong>Supply Voltage, unloaded</strong></td>
<td></td>
</tr>
<tr>
<td>For full specification V DC</td>
<td>+24 to +30</td>
</tr>
<tr>
<td>Minimum (reduced specification) V DC</td>
<td>+18</td>
</tr>
<tr>
<td><strong>Output Impedance</strong></td>
<td></td>
</tr>
<tr>
<td>Ω</td>
<td>&lt;100</td>
</tr>
<tr>
<td><strong>Bias Voltage</strong></td>
<td></td>
</tr>
<tr>
<td>At 25°C (77°F), 4 mA V</td>
<td>12 ±0.5</td>
</tr>
<tr>
<td>Full temperature and current range V</td>
<td>8 to 15</td>
</tr>
<tr>
<td><strong>Residual Noise, typical</strong></td>
<td></td>
</tr>
<tr>
<td>From 1 to 22000 Hz µV</td>
<td>&lt;25 (&lt;15 (&lt;40))</td>
</tr>
<tr>
<td>Equivalent acceleration ms² (g)</td>
<td>&lt;0.025 (0.0026) (&lt;0.015 (0.0015) (&lt;0.004 (0.0004))</td>
</tr>
<tr>
<td><strong>Polarity (acceleration directed from base into body)</strong></td>
<td>Positive</td>
</tr>
<tr>
<td><strong>Recovery time from Overload (2× maximum level)</strong></td>
<td>μs</td>
</tr>
</tbody>
</table>

## Environmental

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Maximum Non-destructive Shock (peak)</strong></td>
<td></td>
</tr>
<tr>
<td>Axial ms² (g)</td>
<td>100000 (10200) (50000 (5100) (20000 (2040))</td>
</tr>
<tr>
<td>Transverse ms² (g)</td>
<td>50000 (5100) (20000(2040) (10000 (1020))</td>
</tr>
<tr>
<td><strong>Temperature Range</strong></td>
<td>°C (°F)</td>
</tr>
<tr>
<td>-50 to +125 (−58 to +257)</td>
<td></td>
</tr>
<tr>
<td><strong>Humidity</strong></td>
<td>Welded, sealed</td>
</tr>
<tr>
<td><strong>Temperature Transient Sensitivity, typical</strong></td>
<td>ms²/°C (g/°F)</td>
</tr>
<tr>
<td><strong>Magnetic Sensitivity (50 Hz, 0.038T), typical</strong></td>
<td>ms²/g/T</td>
</tr>
<tr>
<td><strong>Acoustic Sensitivity (154 dB SPL), typical</strong></td>
<td>ms² (g)</td>
</tr>
</tbody>
</table>

## Physical

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Construction</strong></td>
<td>Delta Shear</td>
</tr>
<tr>
<td><strong>Piezoelectric Material</strong></td>
<td>PZ 23</td>
</tr>
<tr>
<td><strong>Case Material</strong></td>
<td>Titanium ASTM Gr. 2</td>
</tr>
<tr>
<td><strong>Connector</strong></td>
<td>Coaxial M3 miniature 10–32 UNF</td>
</tr>
<tr>
<td><strong>Mounting Thread</strong></td>
<td>Tapped center-hole M3 10–32 UNF</td>
</tr>
<tr>
<td><strong>Mounting Torque</strong></td>
<td>Nm (lb.in) (0.2 to 0.6 (1.8 to 5.3) (0.5 to 3.5 (4.4 to 31))</td>
</tr>
</tbody>
</table>

## Compliance with Standards

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CE</strong></td>
<td>CE-mark indicates compliance with: EMC Directive</td>
</tr>
<tr>
<td><strong>Safety</strong></td>
<td>EN 61010–1 and IEC 1010–1: Safety requirements for electrical equipment for measurement, control and laboratory use.</td>
</tr>
<tr>
<td><strong>Temperature</strong></td>
<td>IEC 68–2–1 &amp; IEC 68–2–2: Environmental Testing. Cold and Dry Heat. Operating Temperature: −50 to +125°C (−58 to +257°F)</td>
</tr>
<tr>
<td><strong>Humidity</strong></td>
<td>IEC 68–2–3: 90% RH (non-condensing at 40°C (104°F))</td>
</tr>
</tbody>
</table>


Specifications for DeltaTron® Charge Converter Type 2646

**Charge Input**

INPUT CONNECTOR: 10−32 UNF coaxial. Used for direct attachment of 2646 to an accelerometer that has a top mounted connector. Also accepts a miniature accelerometer cable for side-by-side mounting with an accelerometer.

MAXIMUM SINUSOIDAL INPUT: 7.5 × 10^3 pC peak at temperatures between −50 and +100°C (−58 and +212°F), decreasing to 5 × 10^3 pC at +125°C (257°F).

INPUT CAPACITANCE: >200 nF

**Amplifier Response**

SENSITIVITY: 1 mV/pC ±1% at 25°C (77°F) with a constant current of 4 mA.

FREQUENCY RANGE: 0.3 Hz to 100 kHz (−10% limits).

NOISE RMS (referred to input terminated with a transducer capacitance of 1 nF):
- Inherent, 1Hz to 22kHz: <15×10^-3 pC
- Density at 1kHz: 0.12×10^-3 pC/√Hz
- Density at 10kHz: 0.05×10^-3 pC/√Hz
- Electromagnetic: 5 pC/T (50 Hz, 0.038 T)

RECOVERY TIME (2×FS): <15 µs

**Output**

OUTPUT CONNECTOR: 10−32 UNF coaxial. Used for both signal output and power input through a single coaxial cable.

PHASE (output referred to input): Inverted

OUTPUT IMPEDANCE: <100 Ω

**Power Supply**

CONSTANT CURRENT: +2 to +20 mA

UNLOADED SUPPLY VOLTAGE: +24 to +30 V (minimum: +18 V with reduced specification).

BIAS VOLTAGE: +12 ±0.5 V at 4 mA and 25°C. For full temperature and current range, the bias voltage range is +8 to +15 V

**Environmental**

TEMPERATURE RANGE: −50 to +125°C (−58 to +257°F). Sensitivity temperature coefficient is within ±0.03%/°C (±0.016%/°F).

HUMIDITY: 0 to 90% RH (non-condensing) without extra sealing.

VIBRATION INDUCED NOISE: 1×10^-3 pC/ms^-2 (0.01 pC/g)

**COMPLIANCE WITH STANDARDS:**

- CE-mark indicates compliance with: EMC Directive.
- Safety: EN 61010–1 and IEC 1010: Safety requirements for electrical equipment for measurement, control and laboratory use.
- EMC Emission:
  - CISPR 22: Radio disturbance characteristics of information technology equipment. Class B Limits.
- EMC Immunity:
- Note 1: The above is guaranteed using accessories listed in this Product Data sheet only.
- Note 2: Sensitivity to RF common-mode, injected to signal line (in accordance with EN 50082–2): <70 µV (13 dB), with the converter connected directly to the accelerometer; <900 µV (35 dB), with a cable between the converter and the accelerometer

**Temperature**

Operating Temperature: −50 to +125°C (−58 to +257°F)

**Humidity**

IEC 68–2–3: Damp Heat: 90% RH (non-condensing at 40°C (104°F))

**Dimensions and Weight**

- Diameter: 13.5 mm (0.53 in)
- Height: 16.0 mm (0.64 in)
- Weight: 5.3 g (0.19 oz.)

**Note:** All values are typical at 25°C (77°F), unless measurement uncertainty is specified.

**Ordering Information**

**Type 2646**

DeltaTron® Charge Converter
Includes the following accessories:
- JJ 0032: Cable Extension Connector (10−32 UNF)
- 2 × YJ 0606: O–Ring

MAXIMUM PHYSICAL SHOCK: 50 km/s^2 (5100 g) peak

MAXIMUM INPUT WITHOUT DAMAGE: 50,000 pC

CASE MATERIAL: Titanium ASTM Gr. 2
Specifications for DeltaTron® Power Supply ZG0328

SHORT-CIRCUIT CURRENT: 3 ± 0.9 mA
UNLOADED SUPPLY VOLTAGE: 27 V
DYNAMIC IMPEDANCE: > 100 kΩ
NOISE RMS (inherent, Lin. 1 Hz to 22 kHz): > 50 nA
OUTPUT:
Transducer signal connected to pin 4 of the microphone socket
TRANSducer CONNECTOR: BNC
SUPPLY CONNECTOR: Standard Brüel & Kjær 7-pin microphone plug

Environmental
TEMPERATURE RANGE: -10 to +55°C (+14 to +131°F)
HUMIDITY: 0 to 90% RH (non-condensing)
CASE MATERIAL: Nickel-coated Brass

Dimensions and Weight
Diameter: 26.5 mm (1.04 in.)
Length: 52.5 mm (2.07 in.)
Weight: 48.5 g (1.707 oz.)

Note: All values are typical at 25°C (77°F), unless measurement uncertainty is specified.

COMPLIANCE WITH STANDARDS:

CE-mark indicates compliance with: EMC Directive.

Safety
EN 61010–1 and IEC 1010–1: Safety requirements for electrical equipment for measurement, control and laboratory use.

EMC Emission
CISPR 22: Radio disturbance characteristics of information technology equipment. Class B Limits.

EMC Immunity
EN 50082–1: Generic immunity standard. Part 1: Residential, commercial and light industry.
Note 1: The above is guaranteed using accessories listed in this Product Data sheet only.
Note 2: Sensitivity to magnetic fields (30 A/m, 50 Hz): 80 nA

Temperature
Storage Temperature: -25 to +70°C (+13 to +158°F)

Humidity
IEC 68–2–3: Damp Heat: 90% RH (non-condensing at 40°C (104°F))

Mechanical
Non-operating
IEC 68–2–6: Vibration: 0.3 mm, 20 m/s², 10–500 Hz
IEC 68–2–27: Shock: 1000 m/s²
IEC 68–2–29: Bump: 4000 bumps at 400 m/s²

Ordering Information

ZG 0328 DeltaTron® Power Supply
Includes the following accessories:
JP 0145: 10–32 UNF to BNC adaptor

Bruel & Kjaer reserves the right to change specifications and accessories without notice.

Brüel & Kjær