

# PRODUCT DATA

## Heavy-duty Impact Hammers Types 8207, 8208 and 8210

### Uses

- Impact-force measurements on medium to very large structures
- Measurement of frequency response functions using impact excitation techniques
- As part of a dynamic structural testing system for modal analysis and prediction of structural response

### Features

- Robust construction
- 1-, 3- and 12-pound versions for a variety of structures
- DeltaTron® (low-impedance) output
- Four impact tips for controlling frequency response and impulse
- Supplied in easily transportable carrying case



### Description

The heavy-duty impact hammers are designed to excite and measure impact forces on medium to very large structures. An accelerometer (or laser velocity transducer) is used to measure the response of the structure. By using an FFT analyzer, such as the PULSE™ system, the frequency response function and mode shapes of the test structure can then be derived.

### Characteristics

The hammers have built-in electronics. The sensitivity is expressed in terms of voltage per unit force (mV/N or mV/lbf). All types feature a BNC connector at the bottom of the shaft. Each hammer is supplied with four interchangeable impact tips to control the amplitude and decay of the impact and frequency response. The hammers must never be used without an impact

tip. The sensor housing is made of stainless steel and is permanently attached to the hammer.

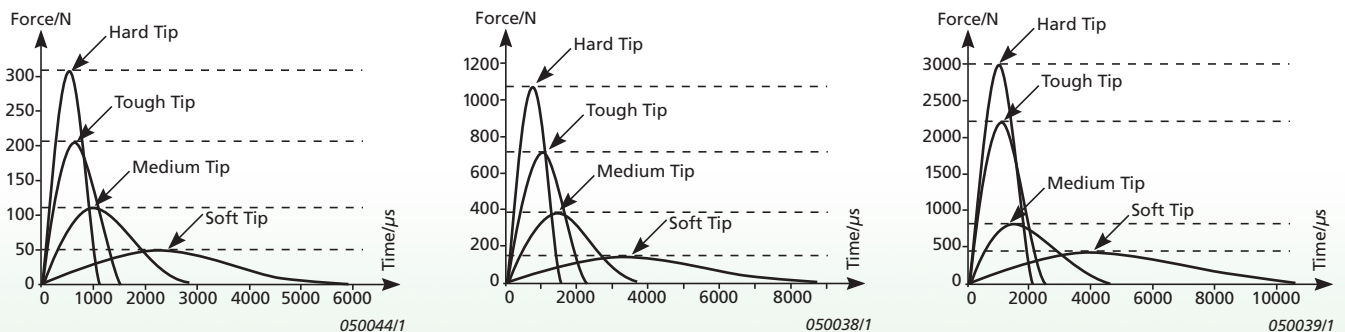
### Calibration

The hammers are supplied with individual calibrations of their sensitivity.

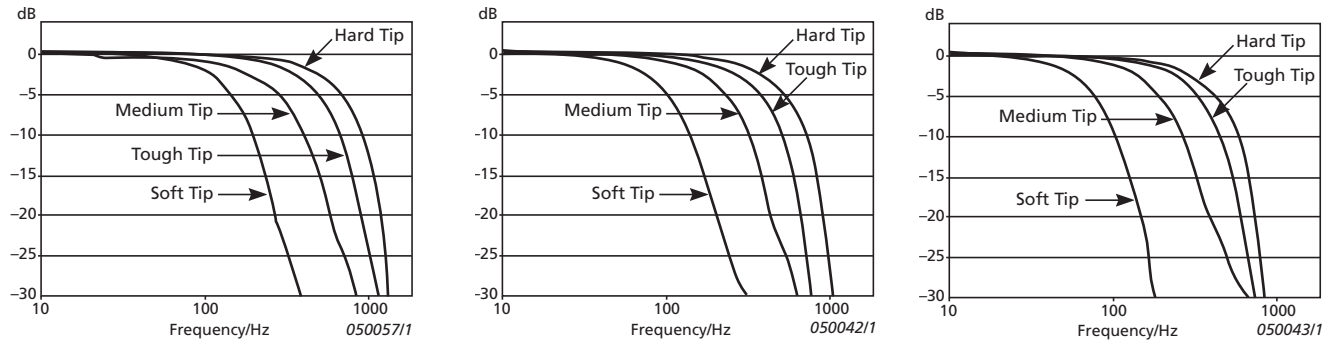
### Versions

- Type 8207: 1-pound head for exciting medium size structures such as machinery and larger auto frames.
- Type 8208: 3-pound head for exciting large structures such as pipelines, storage tanks and concrete castings.
- Type 8210: 12-pound head for exciting very large structures such as buildings, bridges and ships.

**Fig. 1** Impulse shapes of the hammers showing the shape as a function of used impact tip. From left to right Type 8207, 8208 and 8210



**Fig. 2** Force spectra of the hammers showing the frequency response as a function of used impact tip. From left to right: Type 8207, 8208, 8210



**Specifications – Heavy-duty Impact Hammers  
Types 8207, 8208 and 8210**

	Units	8207	8208	8210
<b>Dynamic Characteristics</b>				
Sensitivity (typical)	mV/N (mV/lbf)		0.225 (1)	
Full Scale Force Range Compression	kN (lbf)		22.2 (5000)	
Linear Error at Full Scale	% full scale		<±2	
<b>Electrical Characteristics</b>				
Full Scale Output Voltage	V		±5	
DC Output Bias Voltage	V		+9 to +12	
Output Impedance	Ω		<100	
Power Supply	mA		2 to 20	
Voltage Range	V DC		+18 to +30	
<b>Environmental Characteristics</b>				
Temperature Range	°C (°F)		-73 to +60 (-100 to +140)	
Max. Force Compression	kN (lbf)		44.4 (10000)	
<b>Physical Characteristics</b>				
Overall Length	cm (in.)	30 (11.7)	39 (15.2)	90 (35.3)
Effective Seismic Mass	kg (lb.)	0.45 (1)	1.36 (3)	5.44 (12)
Sensor Housing Material		17-4 stainless steel		
Connector		BNC		

All values are typical at 25°C (77°F) unless measurement uncertainty is specified

**COMPLIANCE WITH STANDARDS**

Compliance with EMC Directive and Low Voltage Directive of the EU

Compliance with the EMC requirements of Australia and New Zealand

**Ordering Information**

Types 8207, 8208, and 8210 include:

- Carrying Case
- Calibration Chart
- Soft Impact Tip (Brown)
- Medium Impact Tip (Green)
- Tough Impact Tip (Red)
- Hard Impact Tip (Black)
- PVC Insulated Cable, 10–32 UNF to BNC Connector, 5 m (16.4 ft)
- Plug Adaptor, BNC/10–32 UNF

**OPTIONAL ACCESSORIES\***

- AO-0531-D-050 70°C, Insulated Single Screen Flexible Cable, 10–32 UNF to BNC, 5 m (16.4 ft)
- JP-0145 Plug Adaptor, BNC/10–32 UNF
- UA-2057 Set of four Impact Tips for Impact Hammer Type 8207
- UA-2058 Set of four Impact Tips for Impact Hammer Type 8208
- UA-2060 Set of four Impact Tips for Impact Hammer Type 8210\*
- ZZ-0245 In-line TEDS Adaptor, 10–32 UNF to 10–32 UNF

\* Additional accessories and cables are available (see [www.bksv.com](http://www.bksv.com))

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